

# PRODUCT DATA

## SUPER ADHESIVE 3333

DESCRIPTION	RUST-OLEUM Super Adhesive 3333 is based on two-component, low odour, water-based epoxyresins.																																																
RECOMMENDED USES	<p>RUST-OLEUM Super Adhesive 3333 should be used on non-porous, dense mineral substrates like tiles or power floated concrete; non-ferrous metals like stainless steel, aluminium or new hot-dip galvanized steel and thermosetting plastics like fibreglass-reinforced polyester or epoxy.</p> <p>RUST-OLEUM Super Adhesive 3333 can be applied by brush, roller and spray.</p> <p>RUST-OLEUM Super Adhesive 3333 resists light to moderate abrasion, intermittent high humidity and moisture, regular chemical cleaning and spillage of chemicals if recoated with the appropriate RUST-OLEUM System.</p> <p>RUST-OLEUM Super Adhesive 3333 can be recoated with practically all RUST-OLEUM Epoxy, Polyurethane, Chlorinated Rubber/Vinyl and Acrylic coatings.</p> <p>RUST-OLEUM Super Adhesive 3333 is classified Class 1 Surface Spread of Flame according BS 476; part 7: 1987.</p>																																																
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COVERAGE	<p>Theoretical: 41.2 m<sup>2</sup>/l at 15 µm dry</p> <p>Practical coverage depends on many factors such as roughness and rugosity of the substrate and material losses during application.</p>																																																
SURFACE PREPARATION	<p>Remove grease, oil and all other surface contaminations with RUST-OLEUM FK 111 Fungicidal Cleaning Solution or by alkaline or high pressure (steam) cleaning.</p> <p>New concrete should cure and dry for at least 30 days prior to the application of the coatings.</p> <p>The surface must be clean and may be slightly damp during application.</p>																																																
DIRECTIONS	<p>Stir individual components thoroughly before mixing them together. Use the boxing FOR USE method or a low speed mixer.</p> <p>Mixing ratio: base : activator (3301) = pre-measured quantities</p> <p>Pot-life: 2 hours for a 5 ltr. mix at 20 °C., after 2 hours the material should not be used anymore.</p>																																																
THINNING AND APPLICATION	<p>Brush: 5 up to 10 vol. % with water</p> <p>Use brushes based on a mixture of synthetic/natural bristles.</p> <p>Check wet film thickness, avoid excessive film thickness</p>																																																

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#### THINNING AND APPLICATION (cont.)

Roller: 10 up to 20 vol. % with water  
Use short nap (4-6 mm) mohair or velvet brush rollers.  
Check wet film thickness, avoid excessive film thickness

Air-atomized spray: up to 20 vol. % with water.  
Gravity cup and pressure cup  
Tip size: 1.2 -2.0 mm Atomizing pressure: 2 - 4 bar  
Check wet film thickness, avoid excessive film thickness

Clean-up: immediately after application with (hot) water and soap. If the coating material has dried use RUST-OLEUM Thinner 190.  
Preferably use disposable brushes and/or rollers.

#### APPLICATION CONDITIONS

Temperature of air and substrate between 10 and 35°C and relative humidity below 70%.  
The substrate temperature must be at least 5°C above dew point.

#### REMARKS

Maximum dry film thickness per coat: 30 µm dry, equals 50 µm wet.  
If the relative humidity is high during drying, curing might be retarded.

#### SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

#### SHELF-LIFE /

#### CONDITIONS

3 years from date of production if stored in unopened cans, dry, not in direct sunlight STORAGE at temperatures between 5° and 35° C. **Keep from freezing.**

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The information contained herein is given in good faith. However, since application conditions are beyond our control, Rust-Oleum Netherlands B.V. cannot assume responsibility for any risks or liabilities which may result from the use of these products. The company reserves the right to modify data without prior notice.