



BRADITE PC76

Polyurethane Semi-Gloss Enamel

A two pack polyurethane high-build acrylic finish and coating.

Properties and Areas of Use

Tough, hard wearing flexible film, with excellent colour retention and weathering resistance.
Good chemical resistance, and excellent water resistance.
Can be overcoated easily after long exposure periods.
Cures at low temperatures.
Conforms to BS5493 parts KF2C/D and KU2A

Technical and General Information

(mixed material at 20°C)

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|----------------------------|--|
| Colour Range | BS4800 and RAL (others may be possible) |
| Sheen Level | Semi-Gloss. |
| Specific Gravity | 1.44 |
| Solids by Volume | 55% approximately |
| Dry film Thickness Range | 60 - 70 microns |
| Theoretical Spreading Rate | 9.2 square meters per litre at 60 microns DFT (loss factors will apply in practice) |
| Surface Dry | 1 hour |
| Overcoating Interval | 12 hours minimum Maximum unlimited |
| Complete cure | 7 days |
| Pot life | 6 hours |
| Induction interval | None |





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(Individual components)

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| Storage Life | 12 months minimum |
| Flash point (Abel) | 28°C |
| Volume mix ratio | 7 base components 1 activator components |

Suitable Surfaces

Steel and non ferrous metals properly prepared and primed. Wood, fibreglass, concrete and mineral substrates free of contamination, dust and efflorescence, and properly prepared. Suitable existing epoxy and polyurethane coatings cleaned and abraded as necessary.

Application Climate

Substrate temperature can be -5°C or above for application and during cure, if free from water and ice and a minimum of 3°C above the dew point. Adequate dry air ventilation should be supplied during drying. Relative humidity must be below 80% during application.

Application Information

Thinning should only take place after the two components have been thoroughly mixed. Application and use should always conform with the codes of practice described in BS 6150 and BS 5493

Brush and Roller

Thin if required with 10-15% Bradite TP33 thinner.

Conventional Air Spraying

Thin with 5-15% Bradite TP33 thinner, as required.

Tip size - 1.5mm

Tip pressure - 60psi (0.4Mpa) approximately





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Airless Spraying

Thin with 0-10% Bradite TP33 thinner, as required
Tip size - 18 thou (0.46mm) approximately
Tip pressure - 2100 psi (15Mpa) approximately

Cleaning Thinner

Equipment should be cleaned immediately after use with Bradite TP33 thinner.

Summary Safety Information

Always refer to the Health and Safety sheet for the product before use, and observe the warning phrases on the label. In general avoid inhalation of spray mist and skin contact by the use of masks, gloves and other personal protection. Eyes should be copiously washed with water or proprietary wash, and medical attention obtained.

Skin should be thoroughly washed using a cleanser and soap and water. Product is flammable. No sparks or flames. No smoking

Cross Reference: Systems.

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Office, Factory and Distribution Centre:
Bradite Limited Ogwen Valley Works, Bethesda,
Gwynedd, North Wales LL57 4YP, U.K.
Tel: 01248 600315 Fax: 01248 602782

Registered Office:
Bradite Limited, Collyhurst Road,
Manchester M40 7RR, England.
Tel: 0161 205 7722 Fax: 0161 205 7767